

ASTM Property

starex [®]	Grade	VE-0860
	Resin Type	ABS

Power Devices

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ASTM D792	Natural or representative color	-	1.17
Melt Flow Index	ASTM D1238	200℃, 5kg	g/10min	1.6
Mold Shrinkage(MD)	ASTM D955	Flow at 3.2mm(MD)	%	0.40-0.49
Mold Shrinkage(TD)	ASTM D955	X-Flow at 3.2mm(TD)	%	0.43-0.53
Mechanical				
Tensile Strength at Yield	ASTM D638	5mm/min	kgf/cm ²	440
Tensile Strain at break	ASTM D638	5mm/min	%	8
Tensile Modulus	ASTM D638	5mm/min	kgf/cm ²	16000
Tensile Strength at break	ASTM D638	5mm/min	kgf/cm ²	320
Flexural Strength	ASTM D790	2.8mm/min	kgf/cm ²	650
Flexural Modulus	ASTM D790	2.8mm/min	kgf/cm ²	23000
Izod Impact Strength(notched)	ASTM D256	1/4 inch at 23℃	kgf·cm/cm	14
Izod Impact Strength(notched)	ASTM D256	1/8 inch at 23℃	kgf·cm/cm	15
Rockwell Hardness	ASTM D785	R-Scale	-	104
Thermal				
Heat Deflection Temperature	ASTM D648	18.56kgf/cm ² , 6.4mm	℃	85
Heat Deflection Temperature	ASTM D648	4.6kgf/cm ² , 6.4mm	℃	98
VICAT Softening Temperature	ISO 306	B/50	℃	97
Flammability				
Flammability	UL94	V-0	mm	1.5,2.5-2.7
Flammability	UL94	5VB	mm	2.5-2.7

1. The above figures are the representative values based on NP, which may vary from color to color, and can be used as a reference only for the purpose of selecting materials.

2. The above figures are basic guidelines for selecting materials; therefore, they are not regarded as the official specifications for materials involved, and cannot be used for the purpose of designing a mold.
3. The above values can be adjusted in accordance with processing conditions, and the specific change in value is allowed only within a limited range in which adjustment has no adverse or negative impact on the final product.

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