

ASTM Property

INFINO	Grade	NM-1219
	Resin Type	PC/ABS

TV/Monitor

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ASTM D792	Natural or representative color	-	1.36
Melt Flow Index	ASTM D1238	220℃, 5kg	g/10min	39
Melt Flow Index	ASTM D1238	220℃, 10kg	g/10min	16(220도, 2.16kg)
Mold Shrinkage(MD)	ASTM D955	Flow at 3.2mm(MD)	%	0.2-0.5
Mold Shrinkage(TD)	ASTM D955	X-Flow at 3.2mm(TD)	%	0.2-0.5
ASH content	ASTM D5630	-	%	17.5
Mechanical				
Tensile Strength at Yield	ASTM D638	5mm/min	kgf/cm ²	470
Tensile Strain at break	ASTM D638	5mm/min	%	6
Tensile Modulus	ASTM D638	5mm/min	kgf/cm ²	32000
Tensile Strength at break	ASTM D638	5mm/min	kgf/cm ²	500
Flexural Strength	ASTM D790	2.8mm/min	kgf/cm ²	900
Flexural Modulus	ASTM D790	2.8mm/min	kgf/cm ²	40000
Izod Impact Strength(notched)	ASTM D256	1/4 inch at 23℃	kgf·cm/cm	3.5
Izod Impact Strength(notched)	ASTM D256	1/8 inch at 23℃	kgf·cm/cm	3.5
Izod Impact Strength(unnotched)	ASTM D256	1/4 inch at 23℃	kgf·cm/cm	-
Izod Impact Strength(unnotched)	ASTM D256	1/8 inch at 23℃	kgf·cm/cm	-
Rockwell Hardness	ASTM D785	R-Scale	-	-
Thermal				
Heat Deflection Temperature	ASTM D648	18.56kgf/cm ² , 6.4mm	℃	83.0
Heat Deflection Temperature	ASTM D648	4.6kgf/cm ² , 6.4mm	℃	-
VICAT Softening Temperature	ISO 306	B/50	℃	-
Flammability				
Flammability	UL94	V-1	mm	1.0

Flammability	UL94	V-0	mm	3.0

1. The above figures are the representative values based on NP, which may vary from color to color, and can be used as a reference only for the purpose of selecting materials.
2. The above figures are basic guidelines for selecting materials; therefore, they are not regarded as the official specifications for materials involved, and cannot be used for the purpose of designing a mold.
3. The above values can be adjusted in accordance with processing conditions, and the specific change in value is allowed only within a limited range in which adjustment has no adverse or negative impact on the final product.

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